

Characterisation of Irradiation Damage Using X-Ray Diffraction Line Profile Analysis

Royce Training: Ion Beam Irradiation and Characterisation - Best Practice | Mar 2023

R. Thomas¹, O. Koc¹, T. Ungár¹, G. Zilahi², Z. Hegedues³, U. Lienert³, G. Ribarik³,
H. Sharma⁴, P. Kenesei⁵, M. Preuss^{1,6}, P. Frankel¹

¹ The University of Manchester, Department of Materials, Manchester, UK

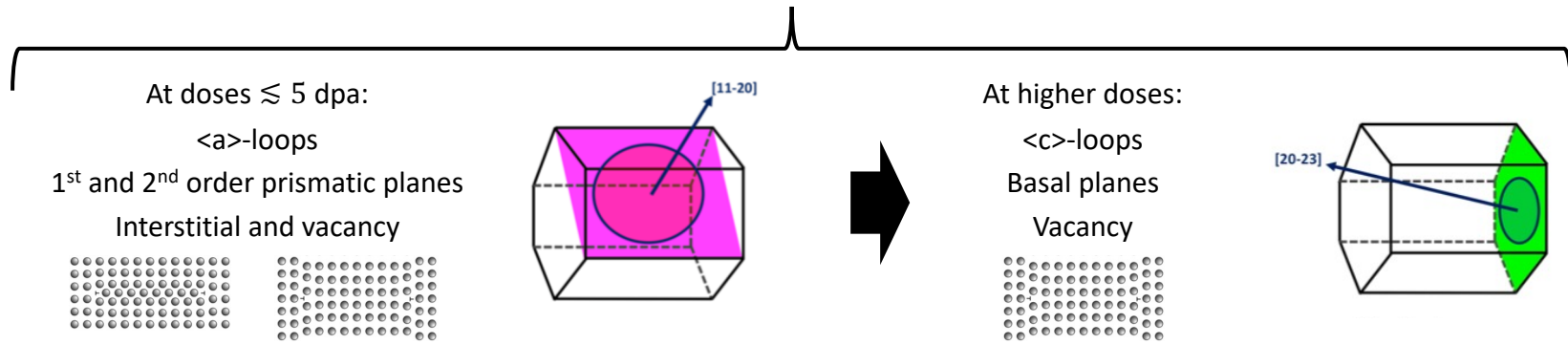
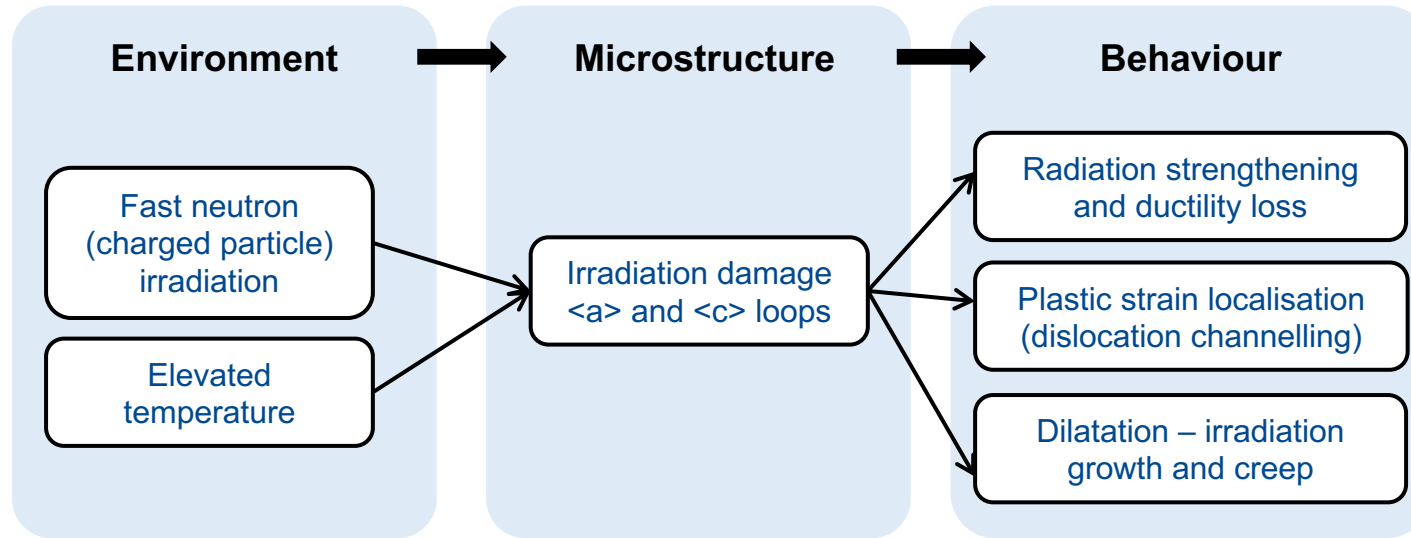
² United Kingdom Atomic Energy Authority

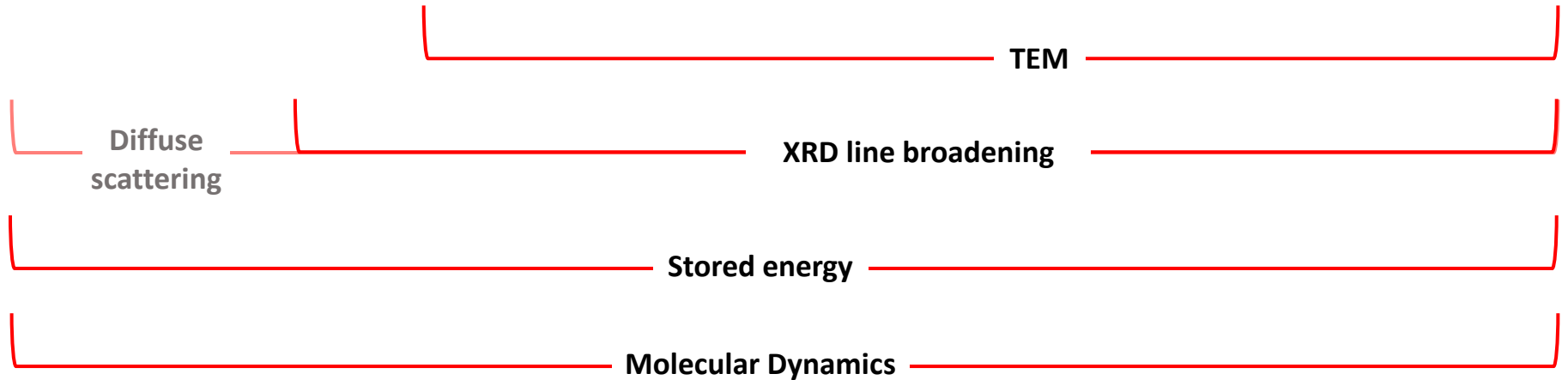
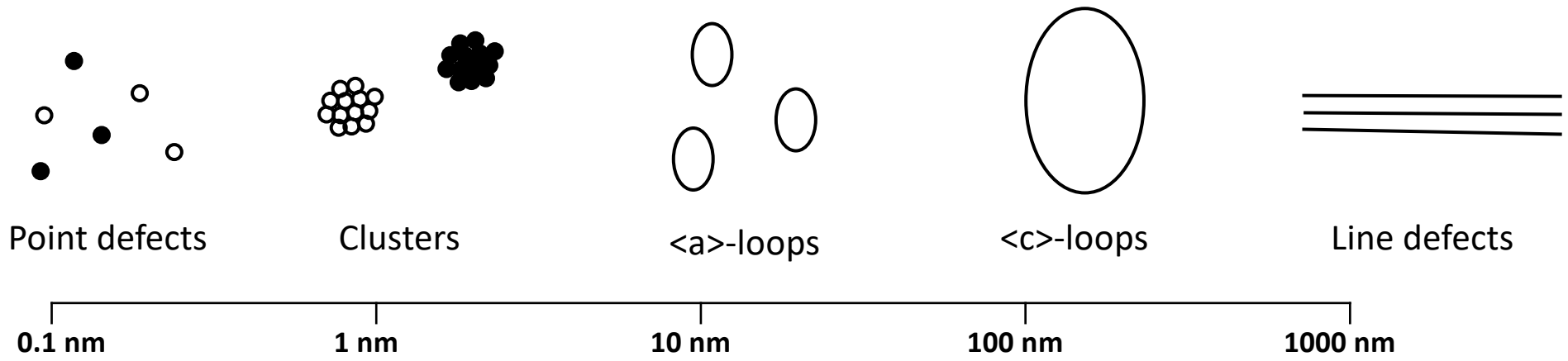
³ Deutsches Elektronen-Synchrotron (DESY), Hamburg, Germany

⁴ Eötvös Lorand Tudományegyetem, Department of Materials Physics, Budapest, Hungary

⁵ Argonne National Laboratory, Advanced Photon Source, Lemont, IL, USA

⁶ Monash University, Melbourne, Victoria, Australia





TEM

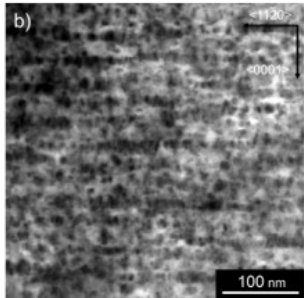
Small volume investigated
Loop size, shape and nature
 Only see loops >2 nm
 Messy at high doses \small loops
 Sample preparation tricky

XRD

Large volume measured
 Dislocation density, loop type
Captures effect of all loops
 Accurate at any dose
 Easier sample preparation



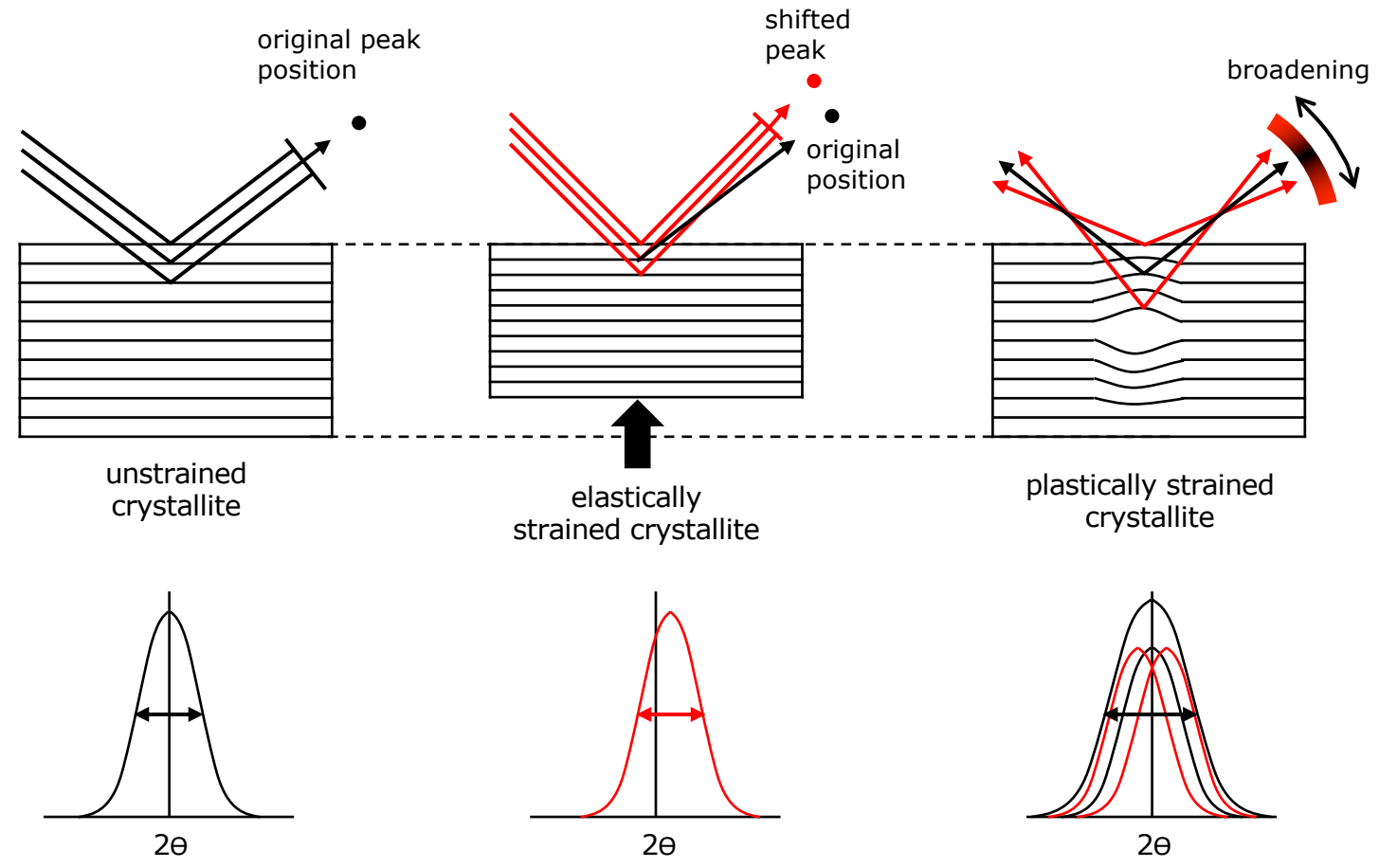
Complementary



A. Harte et al., The effect of matrix chemistry on dislocation evolution in an irradiated Zr alloy, Acta Mat., 130 (2017) 69-82

	'Bulk' XRD	Microbeam synchrotron XRD	3D Synchrotron XRD
Resolution	Sample average	Depth resolved [$\sim 2\mu\text{m}$]	Grain resolved
Preparation time	~ 1 hrs	~ 2 hrs	~ 8 hrs
Measurement time	~ 16 hrs	~ 1 hr	~ 8 hrs
Analysis time	~ 10 mins	\sim days	\sim weeks

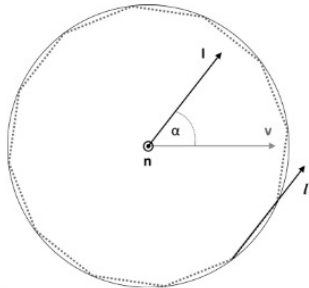
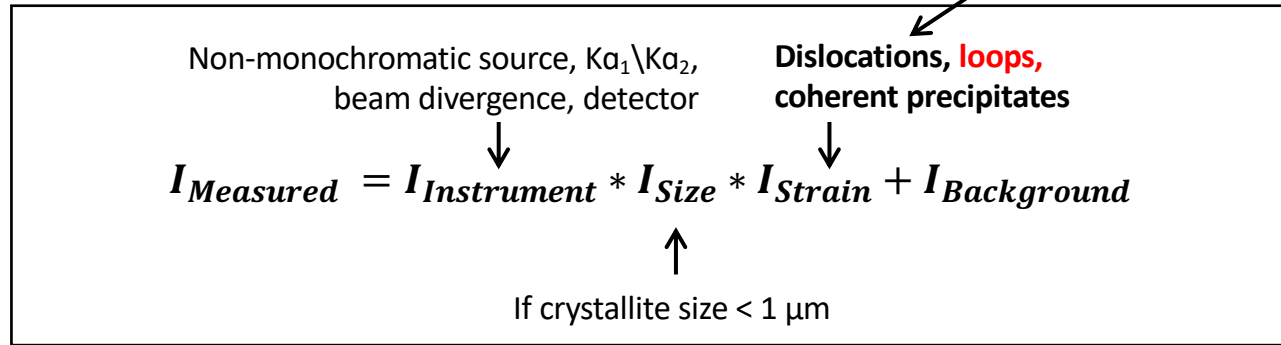
More complex experiments, more information



Measured pattern is a convolution of different effects:

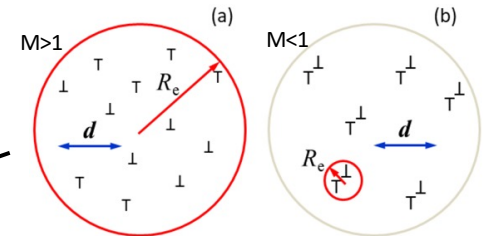
$$A_{hkl}^D(L) \cong \exp[-2\pi^2 g^2 L^2 \langle \varepsilon_{g,L}^2 \rangle],$$

$$\langle \varepsilon_{g,L}^2 \rangle = \rho \frac{Cb^2 4}{\pi} f(\eta),$$



Physical parameters:

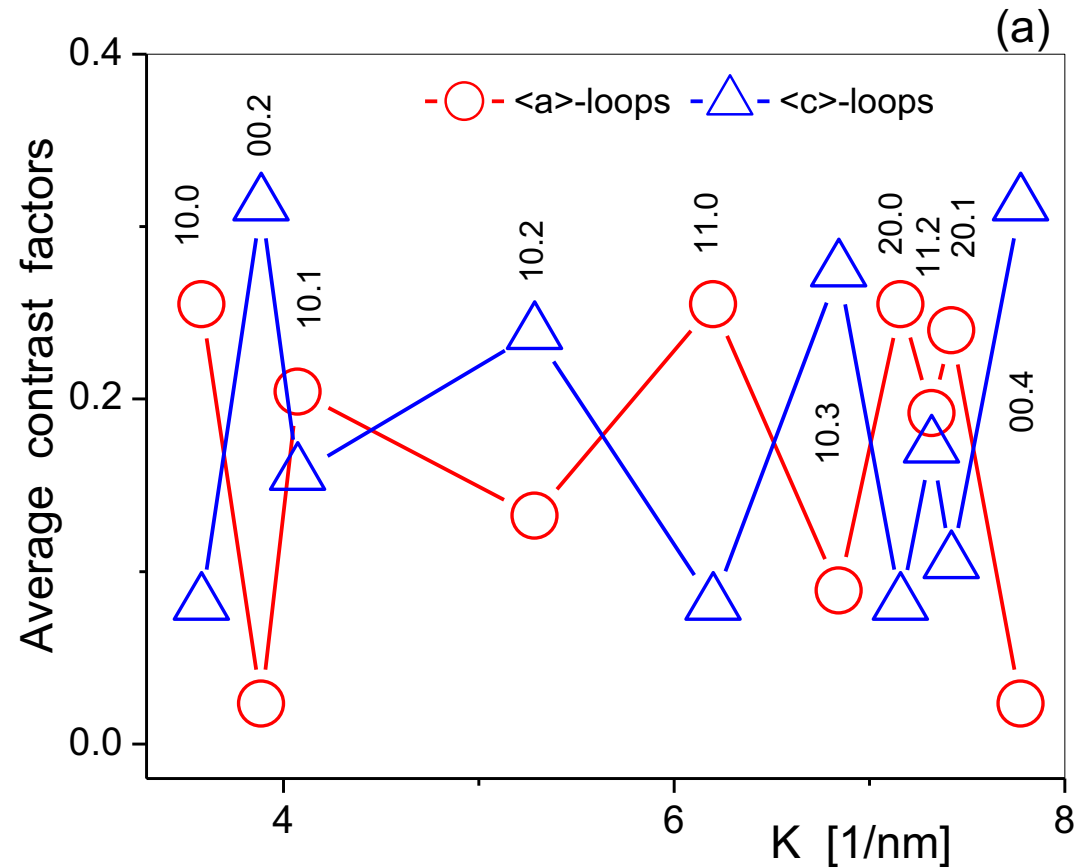
- a1, a2: Contrast factors
- b, c: Size broadening (median, sigma)
- d: Dislocation density
- e: Dislocation arrangement

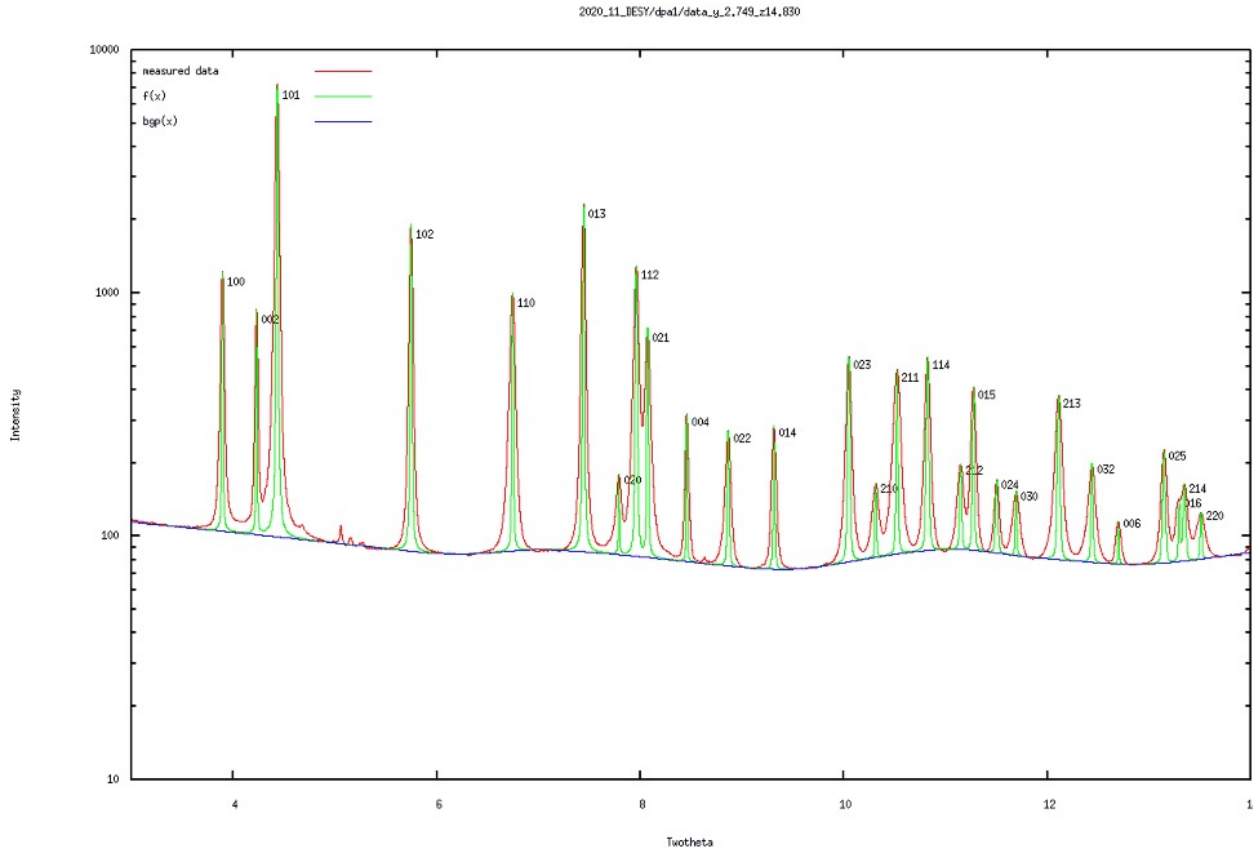


L. Balogh et al., Contrast factors of irradiation-induced dislocation loops in hexagonal materials, *Journal of Applied Crystallography*, 49 (2016) 2184-2200

G. Ribárik et al., The Convolutional Multiple Whole Profile (CMWP) Fitting Method, a Global Optimization Procedure for Microstructure Determination, *Crystals*, 10(7)623

- Describes how visible a given dislocation structure is on a given reflection (in an analogous way to TEM)
- $\langle a \rangle$ -loops and $\langle c \rangle$ -loops have a very different contrast factor
- Can use this fact to get a partial dislocation density and arrangement parameter

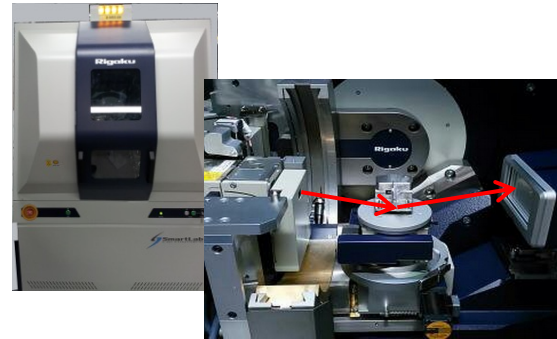
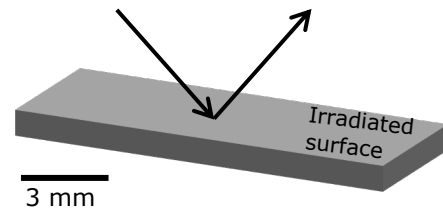




Start with initial guess

- Physical (Monte Carlo)
↓
- Position (Levenberg–Marquardt)
↓
- Intensity (Levenberg–Marquardt)
↓
- Physical (Levenberg–Marquardt)
↓
- Background (Levenberg–Marquardt)
↓
- All (Levenberg–Marquardt)

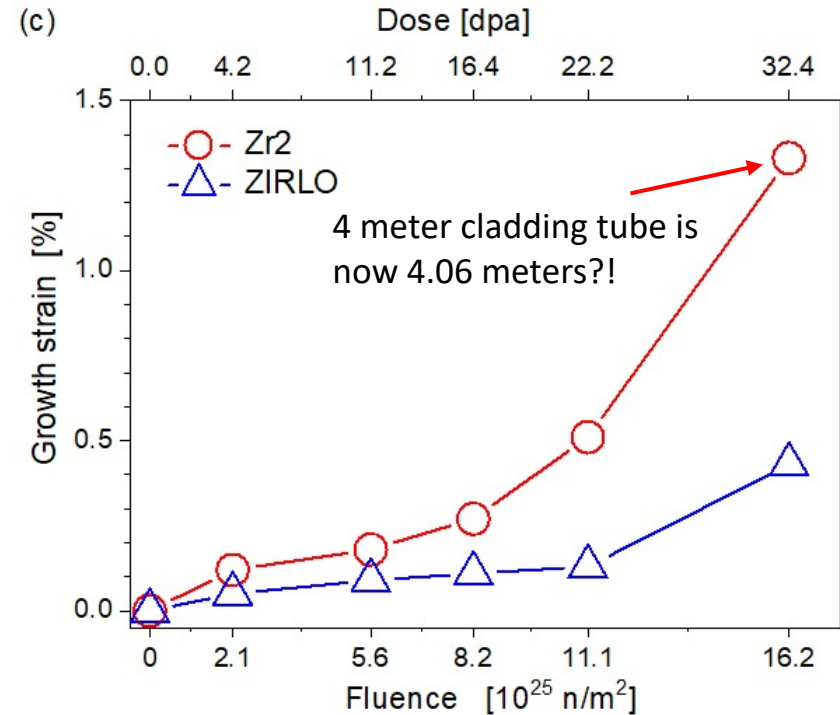
Bulk measurement



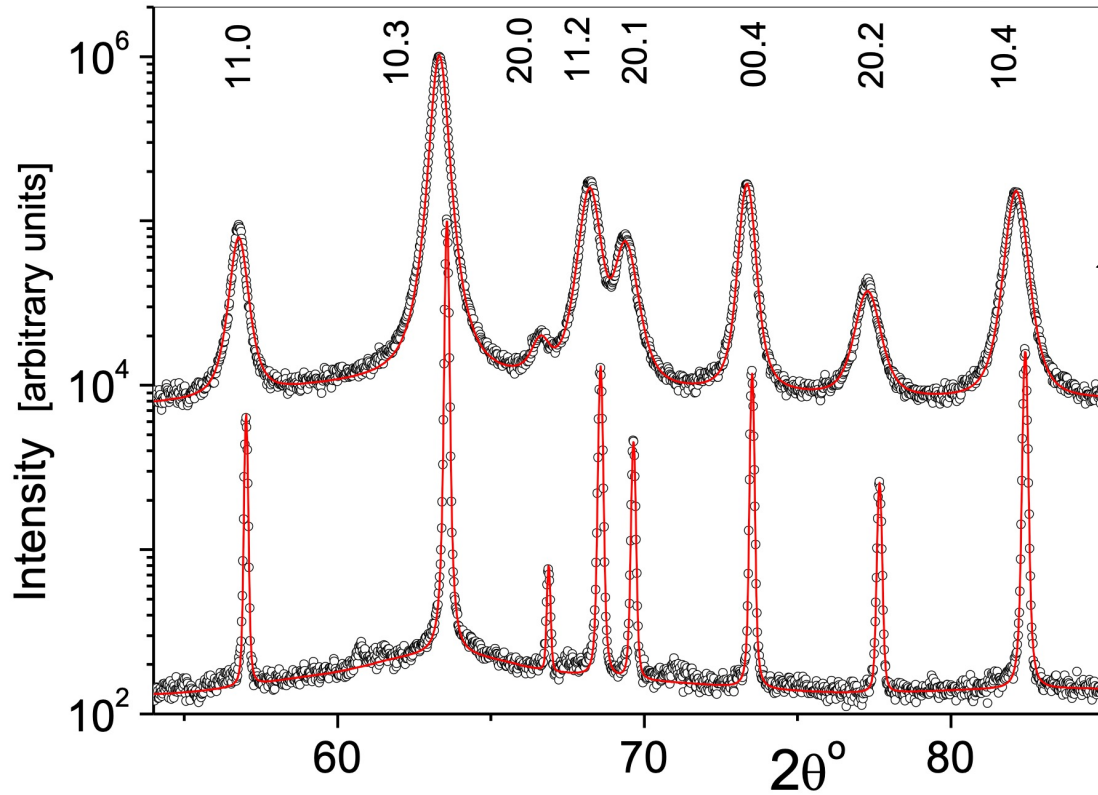
Sample resolved

- Zr-2 RXA & Low-Sn ZIRLO RXA
- Neutron irradiated in BOR-60 reactor at to 2.1, 5.6, 8.2, 11.1 & 16.2 $\times 10^{25}$ n/m² at 320 °C

Aim: Correlate growth behaviour with dislocation loop density



Yagnik, S. et al., "Effect of Alloying Elements, Cold Work, and Hydrogen on the Irradiation-Induced Growth Behavior of Zirconium Alloy Variants," Zirconium in the Nuclear Industry: 18th International Symposium, ASTM STP1597, R. J. Comstock and A. T. Motta, Eds., ASTM International, West Conshohocken, PA, 2018, pp. 748–795



Zircaloy-2 RXA irradiated with neutrons in the BOR-60 reactor

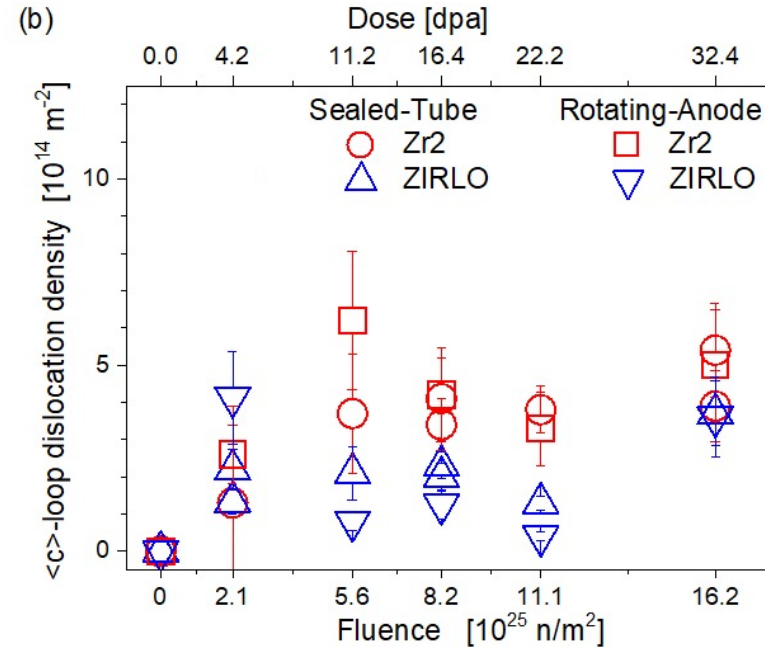
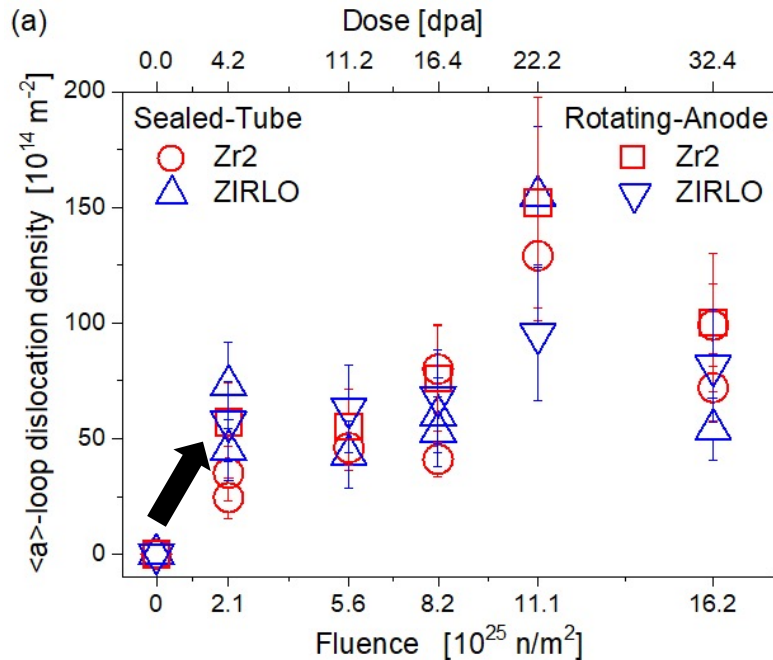
$16.2 \times 10^{25} \text{ n/m}^2$ (32.4 dpa)

$$\rho_{\langle a \rangle} = 49 \times 10^{14} \text{ m}^{-2}$$

$$\rho_{\langle c \rangle} = 3.6 \times 10^{14} \text{ m}^{-2}$$

Non-irradiated

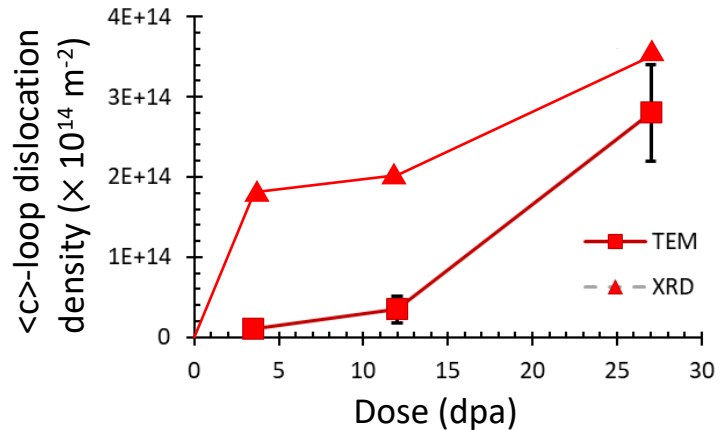
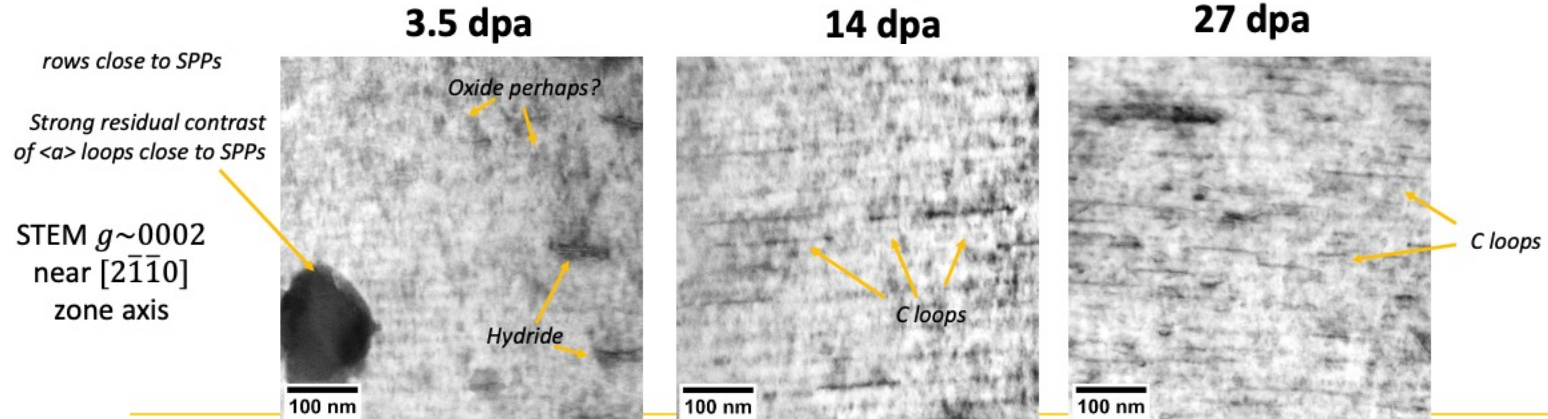
$$\rho_{\text{total}} = < 1 \times 10^{14} \text{ m}^{-2}$$



- <a>-loop density saturates at lowest dose

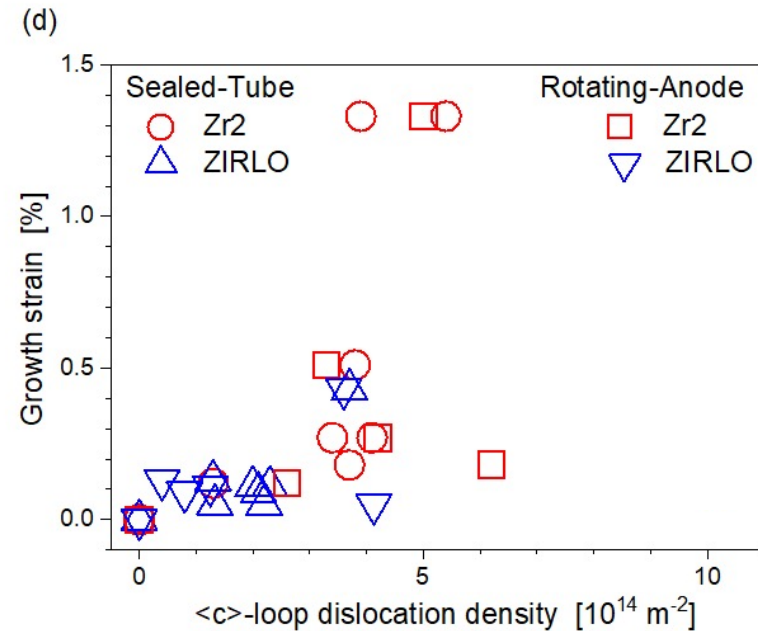
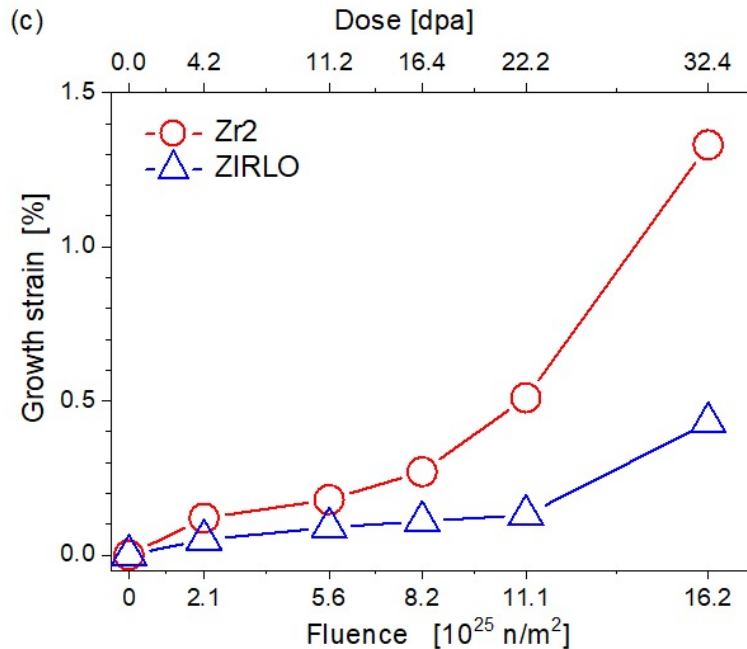
- <c>-loop density increases faster for Zr-2 compared to low-Sn ZIRLO

Zircaloy-2



- $\langle c \rangle$ -loop present at lowest dose, but very low density

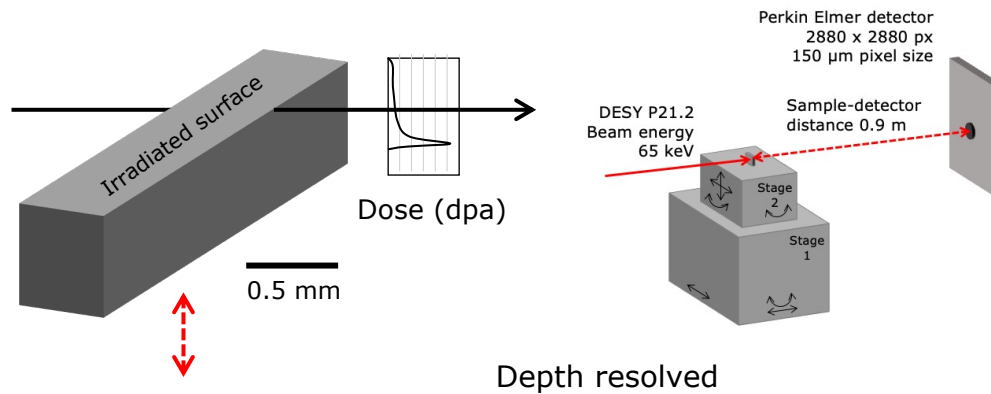
Jack Haley, University of Oxford



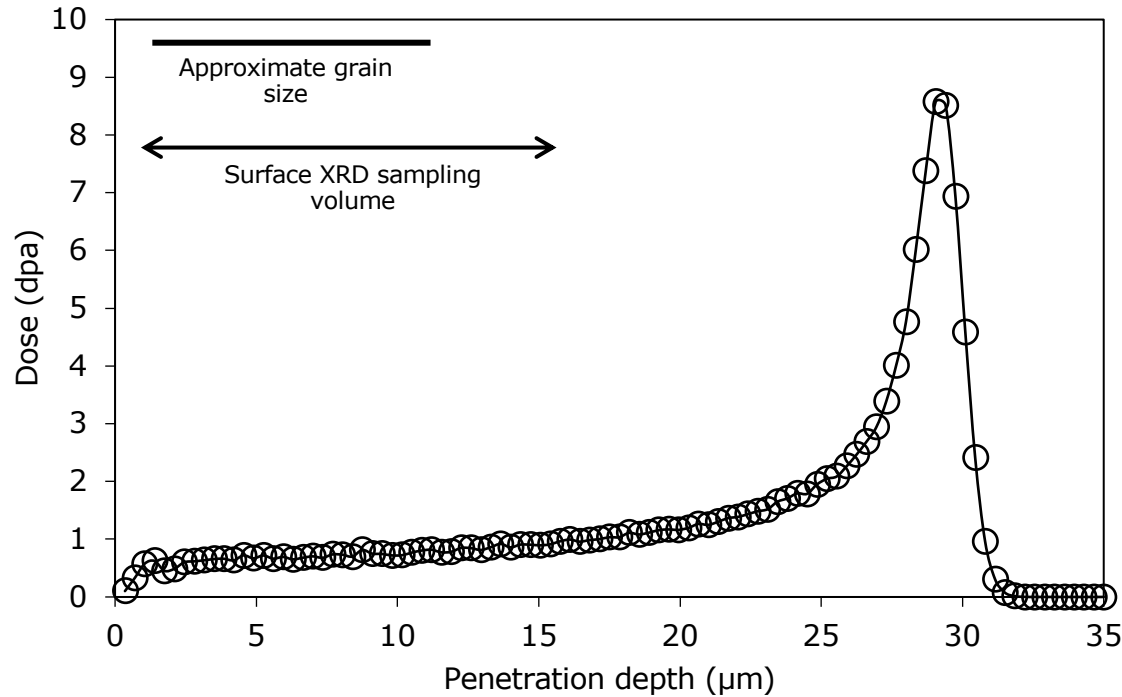
- Improved axial growth for low-Sn ZIRLO compared to Zr-2

- Weak correlation of <c>-loop density to axial growth strain
- Increase in growth at $\rho_{<c>} \approx 2 \times 10^{14} \text{ m}^{-2}$

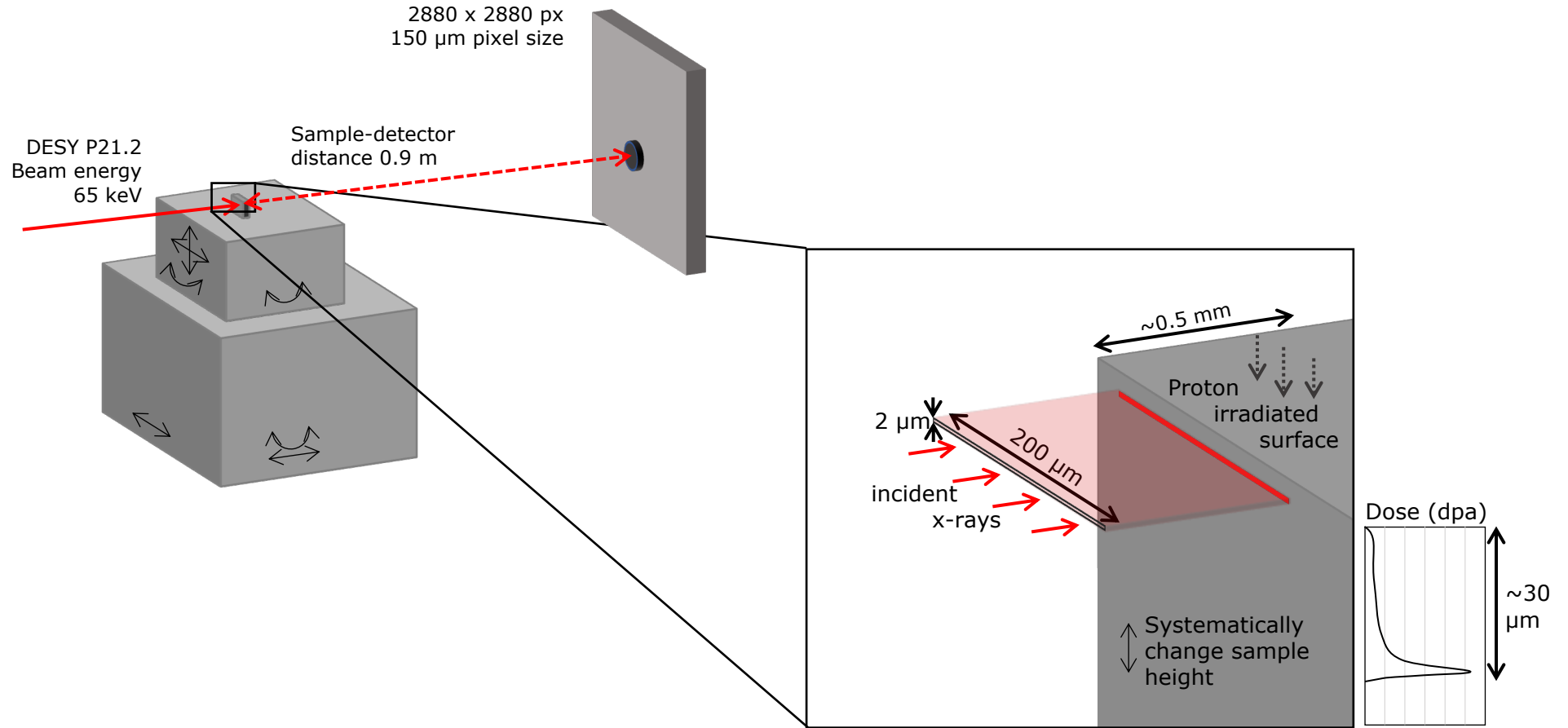
Depth profiling with microbeam synchrotron XRD



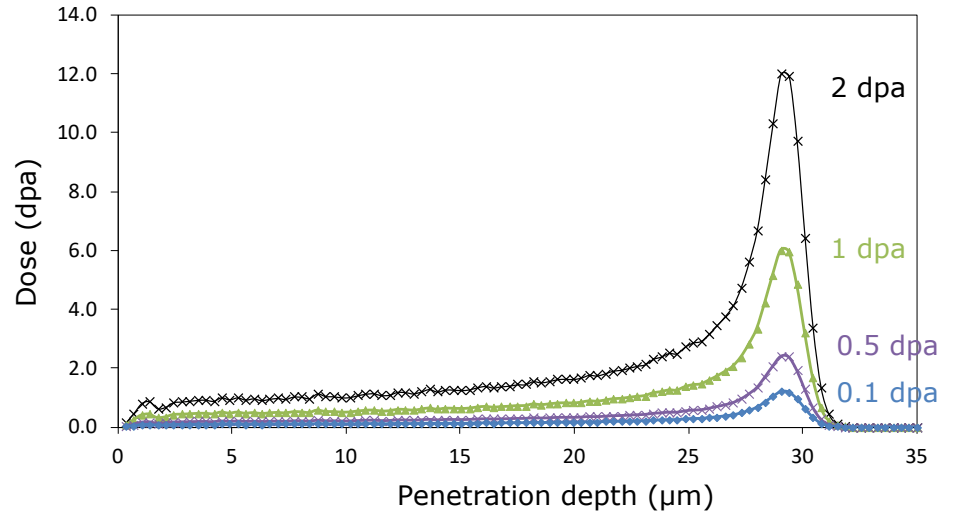
Irradiation dose for 2 MeV protons in Zr



Aim: Measure dislocation density as a function of predicted dose

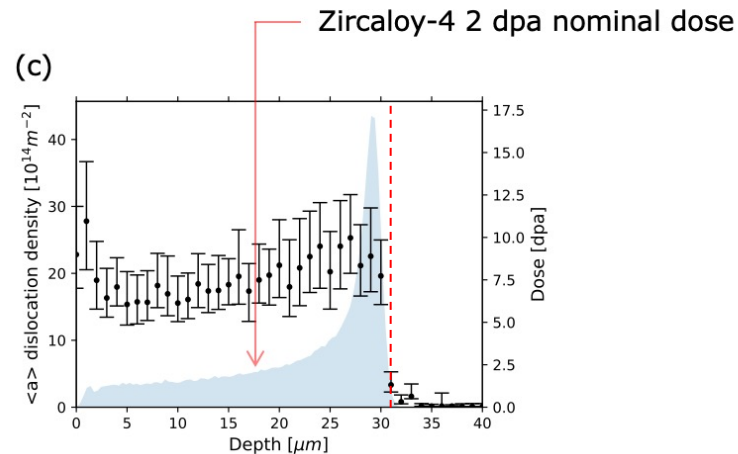
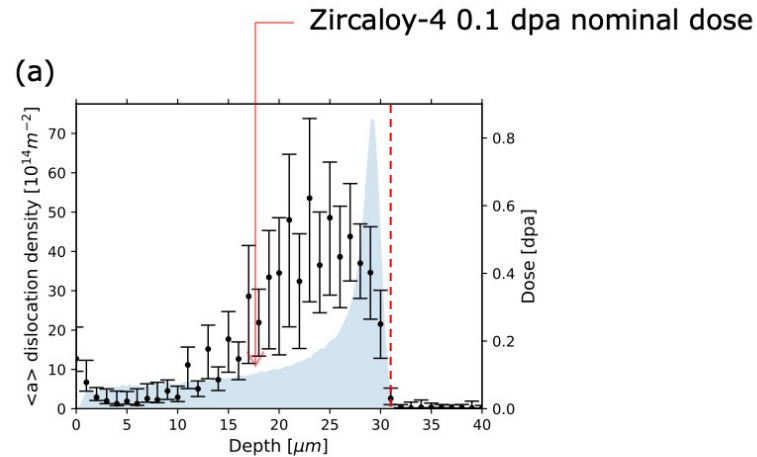


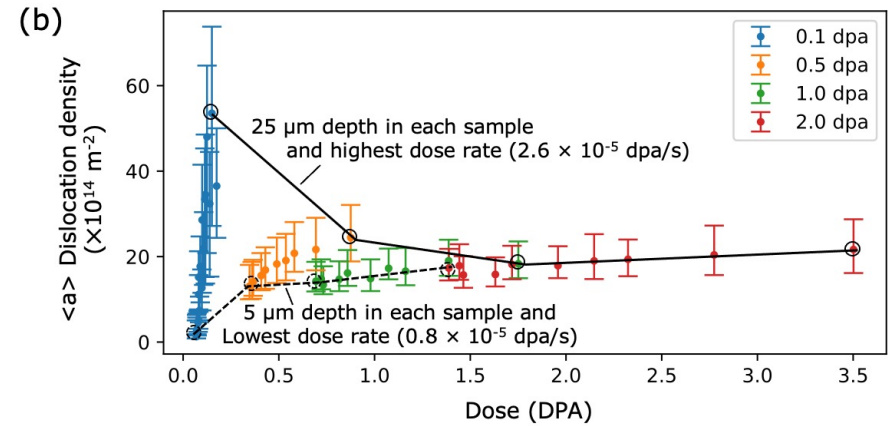
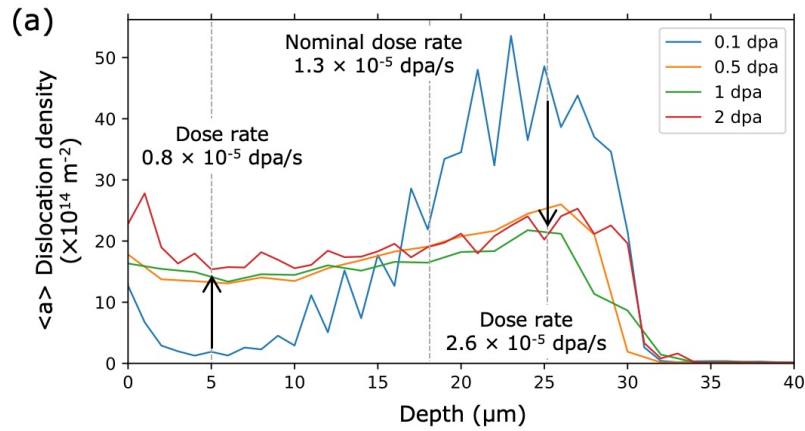
	Dose (DPA)	Temperature (°C)	Dose rate (dpa s ⁻¹)
Zircaloy-4	0.15	350	7.2×10^{-6}
Zircaloy-4	0.5	350	1.7×10^{-5}
Zircaloy-4	1.0	350	1.3×10^{-5}
Zircaloy-4	2.0	350	1.7×10^{-5}

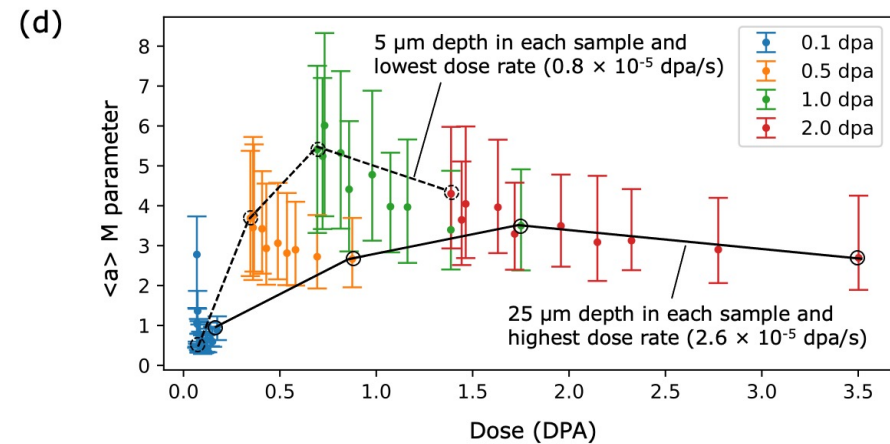
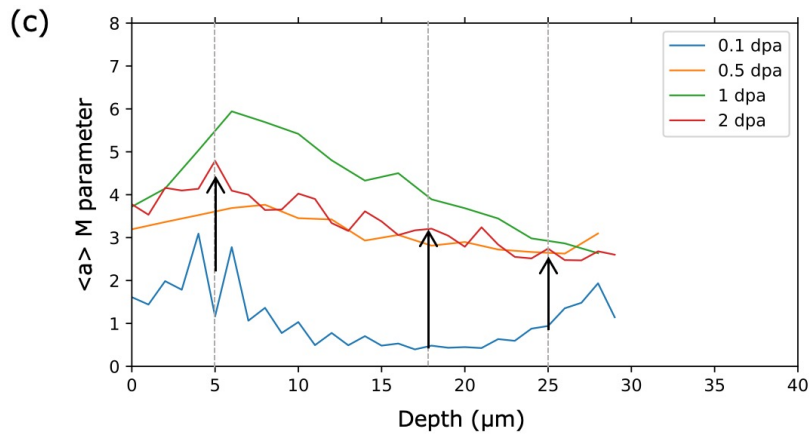
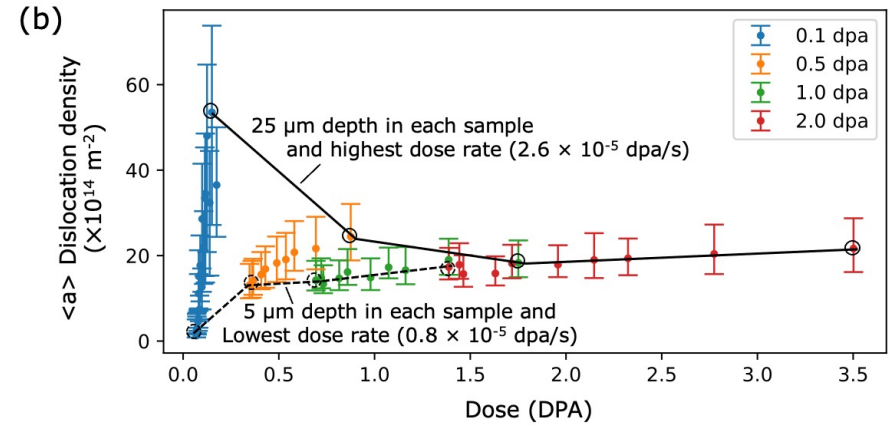
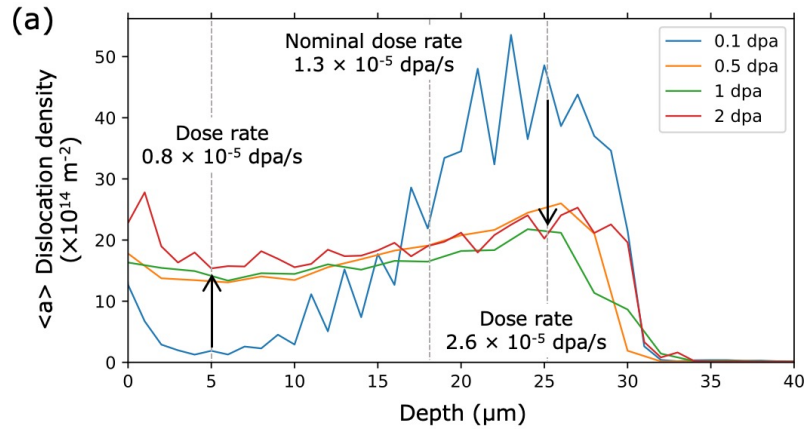


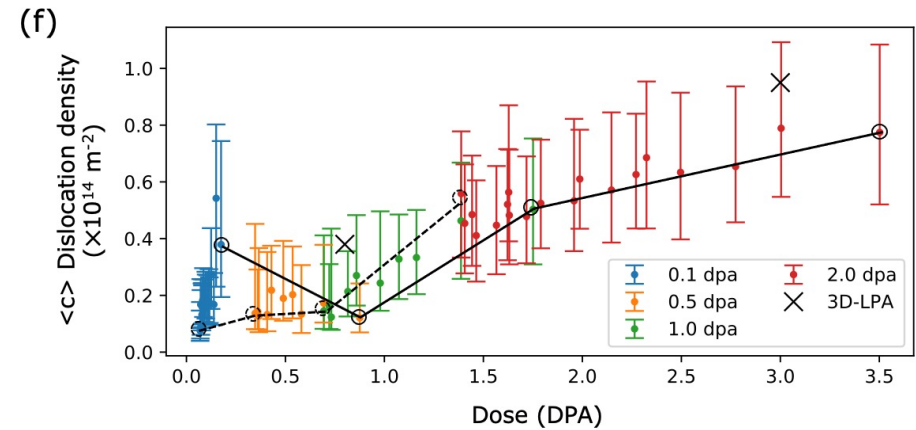
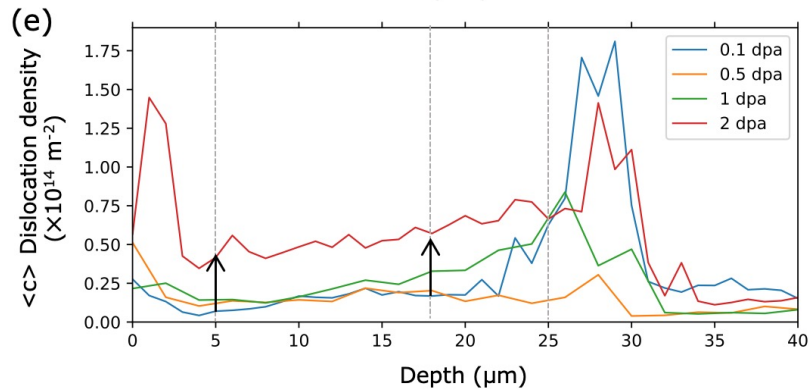
- Initial dislocation density $< 1 \times 10^{14} \text{ m}^{-2}$

- SRIM range prediction accurate
- Varying dislocation density with depth for lowest dose (0.1 dpa)
- Saturation at higher doses (above 0.5 dpa)
- Increasing dislocation arrangement parameter with dose



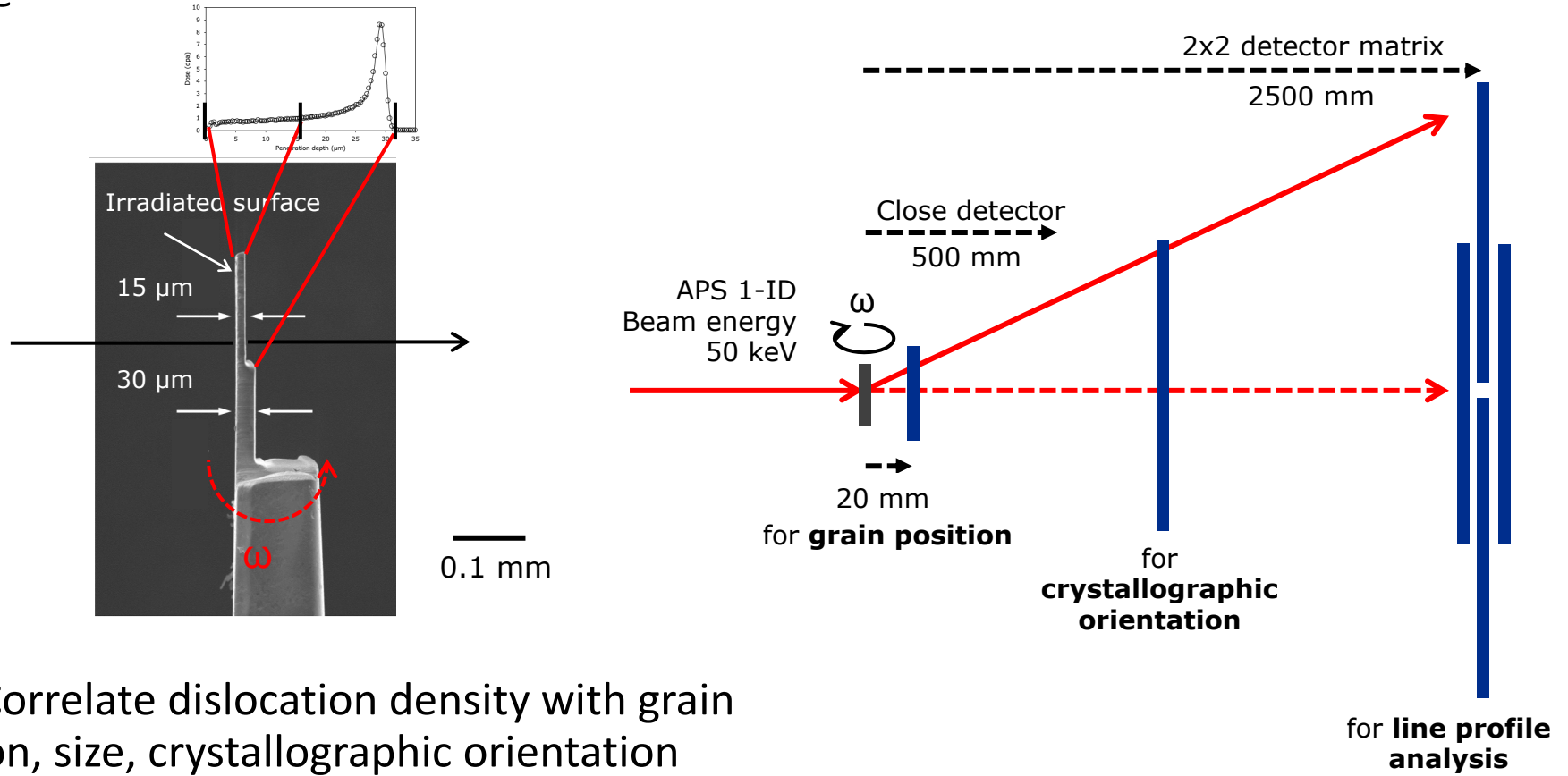






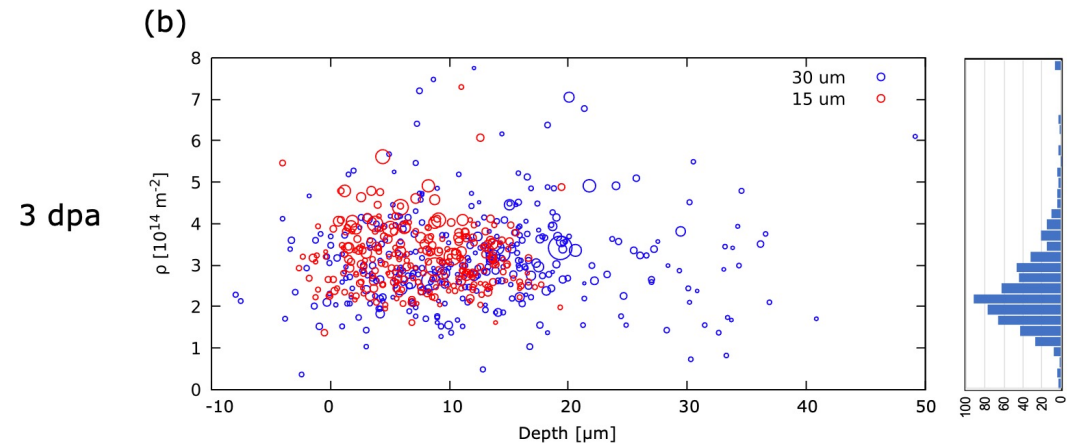
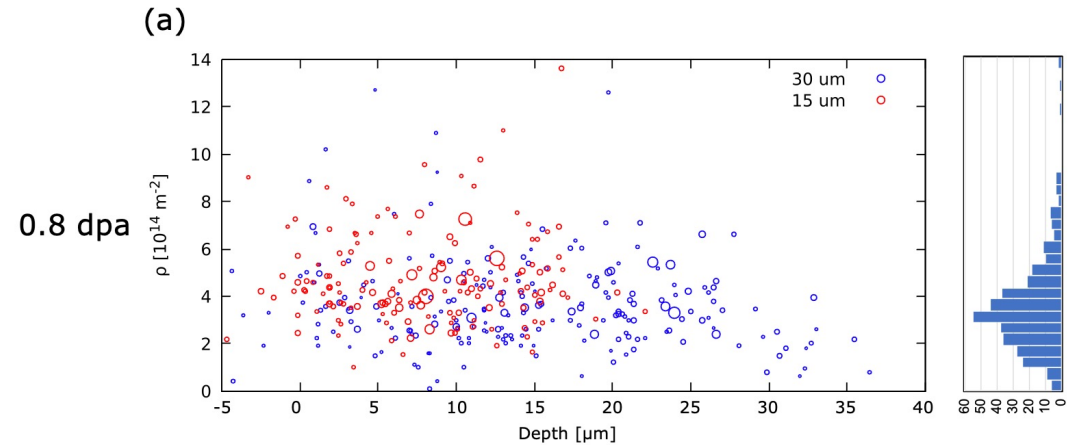
Grain resolved synchrotron XRD

Zr-0.1Fe

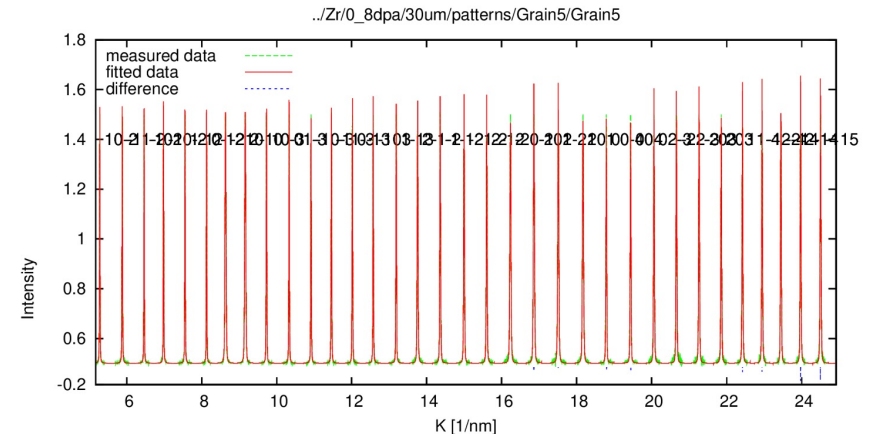


Aim: Correlate dislocation density with grain position, size, crystallographic orientation

- Dislocation density per grain as a function of depth shows grain-to-grain variability in dislocation density
- 0.8 dpa = $4.2 \pm 2.0 \times 10^{14} \text{ m}^{-2}$
- 3 dpa = $3.2 \pm 1.8 \times 10^{14} \text{ m}^{-2}$
- Marker size = grain volume $^{\wedge} 1/3$

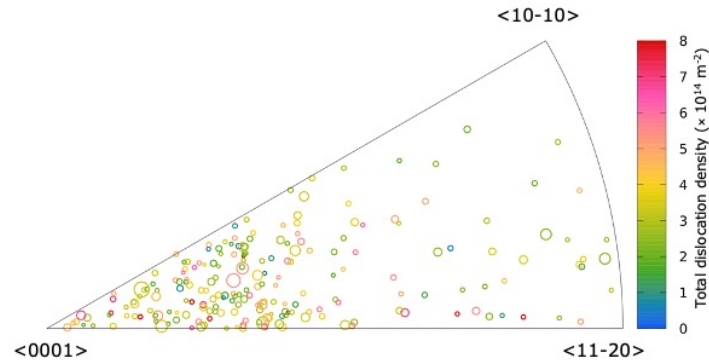


- With each signed hkl reflection, can look at habit plane and Burgers vector
- Two predominant loop types highlighted below

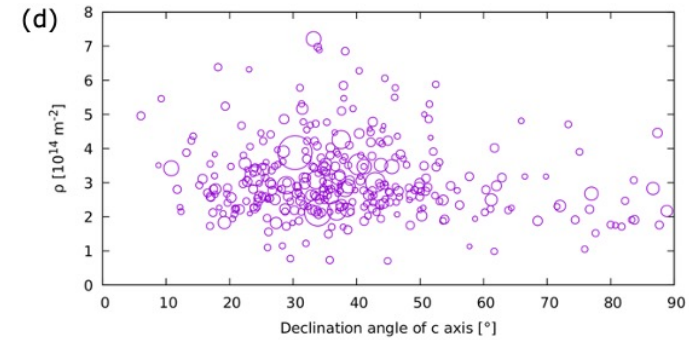
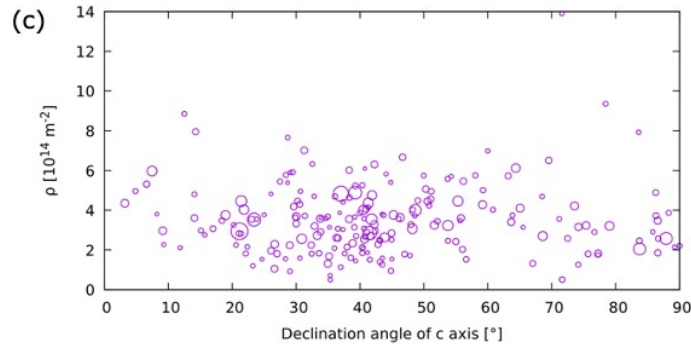
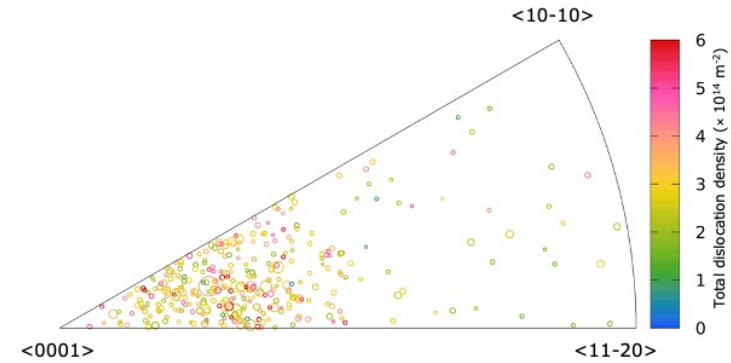


		Average dislocation density per grain in 0.8 dpa sample ($\times 10^{14} \text{ m}^{-2}$)	Average dislocation density per grain in 3.0 dpa sample ($\times 10^{14} \text{ m}^{-2}$)
$1/3 \langle 11-20 \rangle [11-20]$	$\langle a \rangle$	0.37	0.19
$1/3 \langle 11-20 \rangle [10-10]$	$\langle a \rangle$	3.09	2.15
$1/3 \langle 10-10 \rangle [10-10]$	$\langle a \rangle$	0.27	0.25
$1/3 \langle 11-23 \rangle [10-11]$	$\langle c \rangle$	0.05	0.05
$1/3 \langle 11-23 \rangle [10-10]$	$\langle c \rangle$	0.02	0.02
$1/6 \langle 20-23 \rangle [0001]$	$\langle c \rangle$	0.38	0.95

(a) 0.8 dpa



(b) 3 dpa



- No clear correlation between grain orientation and dislocation density

- **<a>-loop dislocation densities** in neutron-irradiated BOR-60 samples **saturate at low dose**
- Both **<a>- and <c>-loop density is higher in Zircaloy-2** compared to low Sn ZIRLO at 32 dpa
- **Axial growth strain only weakly correlated to <c>-loop density** in neutron-irradiated BOR-60 samples Extent of the damaged region in Zircaloy-4 irradiated with 2 MeV protons is **consistent with prediction from simulation**
- **For low doses, a variable irradiation damage profile** is observed as a function of depth, whereas saturation is observed for higher doses.
- There exists a **grain-to-grain dislocation density variability** in proton-irradiated Zr-0.1Fe
- **No trend between dislocation density and crystallographic orientation** relative to the irradiation direction was observed, suggesting that channelling is not significant for the crystallographic orientations sampled
- Mostly, **<11-20> [10-10] <a>-loops** and **<20-23> [0001] <c>-loops** were observed, with all other loop types having an order of magnitude lower dislocation densities.

Thank you for your attention

rhys.thomas@manchester.ac.uk

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